

# TW-4RH Handheld Cold Wire Feeder



## Specification

	<b>TW-4RH</b>
Power	V1 : AC110V / 7A / 60Hz / 1Ø V2 : AC220V / 5A / 50;60Hz / 1Ø
Wire Dia	0.8 - 1.0 mm
Feed roller	Four-roller drive
Feed drive motor	DC65W Motor
Give wire speed	180 - 1,800 mm/min
Delay give wire time	0 - 9.9 sec
Intermittent give wire time	0 - 9.9 sec
Intermittent stop wire time	0 - 9.9 sec
Finish back wire time	0 - 9.9 sec
Check welding arc function	Have
welder start signal	Standard(2 cycle) / Crater(4cycle)
H.F. Protect	96%
Torch current	300A / 60%
Torch cable length	4M
Torch cooling	Water cooling

## Operating conditions

1. Suitable for beginners to operate TIG filler welding.
2. The feeder is suitable for TIG welding filler operation in narrow spaces.
3. The wire feed pipe is parallel to the torch handle,  
the wrist joint can be operated for a long time and the welding torch can be operated flexibly.
4. The feeder can be installed and operated with any brand TIG welding machine.

## Accessories

Part model	Part name	Quantity
TW-FP18QB4	Water-cooled TIG welding wire feed torch (300A/length 4M)	1 pc
AO-20804	Plug (70mm <sup>2</sup> cable)	1 pc
AO-25100	Water nut	2 Sets
AO-25200	Gas nut	1 Set
AO-20100	Plug (D25/2PIN)	1 pc
PLT-162PF	Plug (D16/2PIN)	1 pc



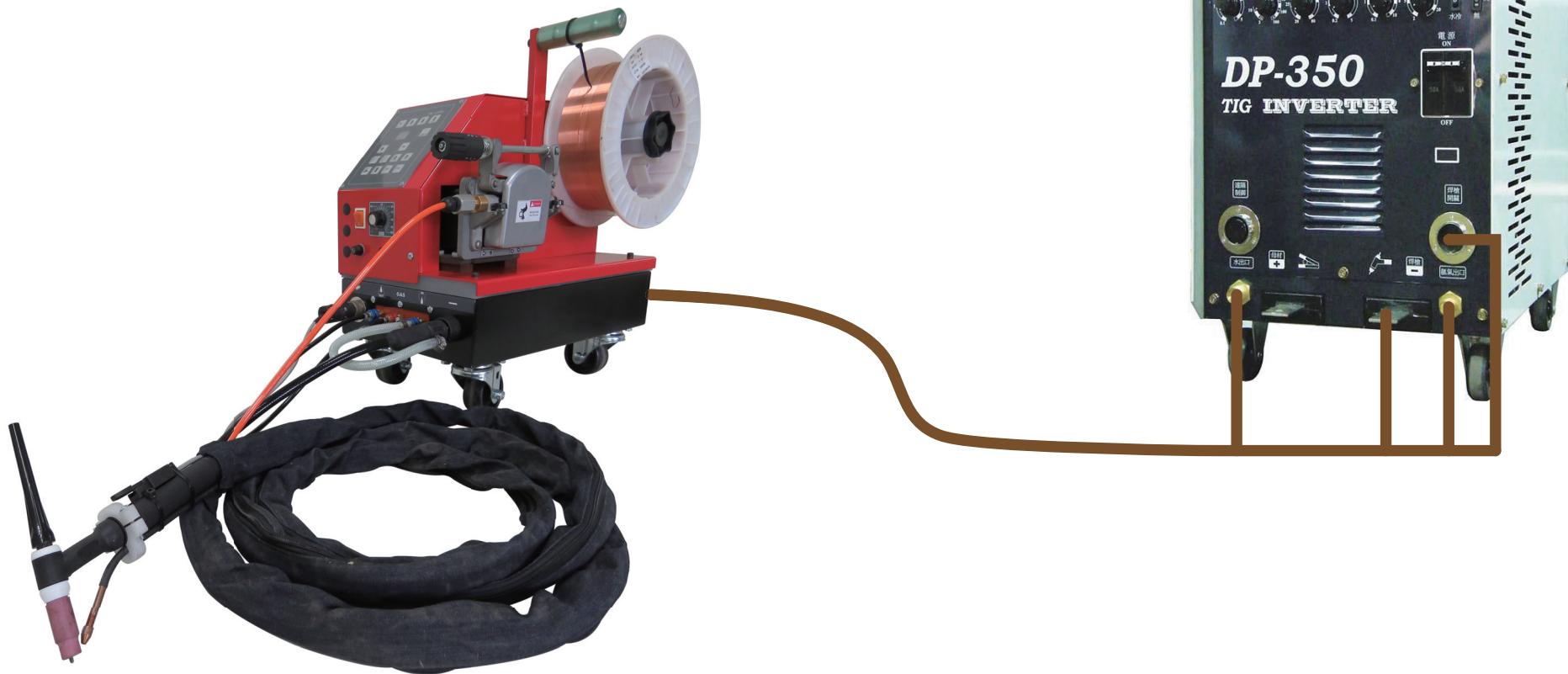
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## Installation

- It can be used with various brand TIG welding power source.



various brand TIG welding power source



TW-FP18QB4 Water-cooled TIG welding torch (Wire feed liner inside, length 4m)