

HPW340-L70T1 Lathe Welding Auto Machinery

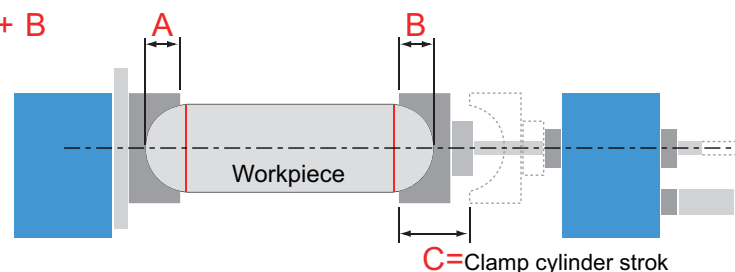


- Propose welding the way :MIG/MAG;TIG;Plasma welding

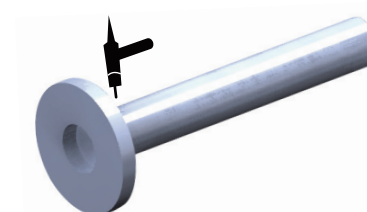
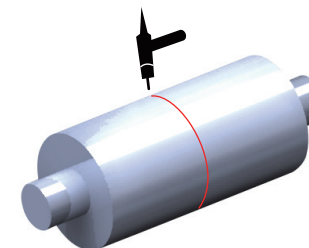
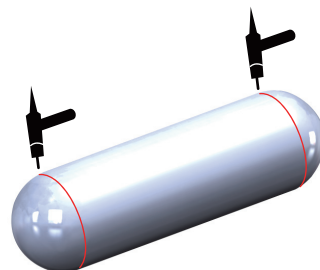
- Attention :

The design of the jig, it needs cooperating with strok of the clamp center, so as to ensure that clamp and relaxes the work piece rapidly.

$$C \geq A + B$$



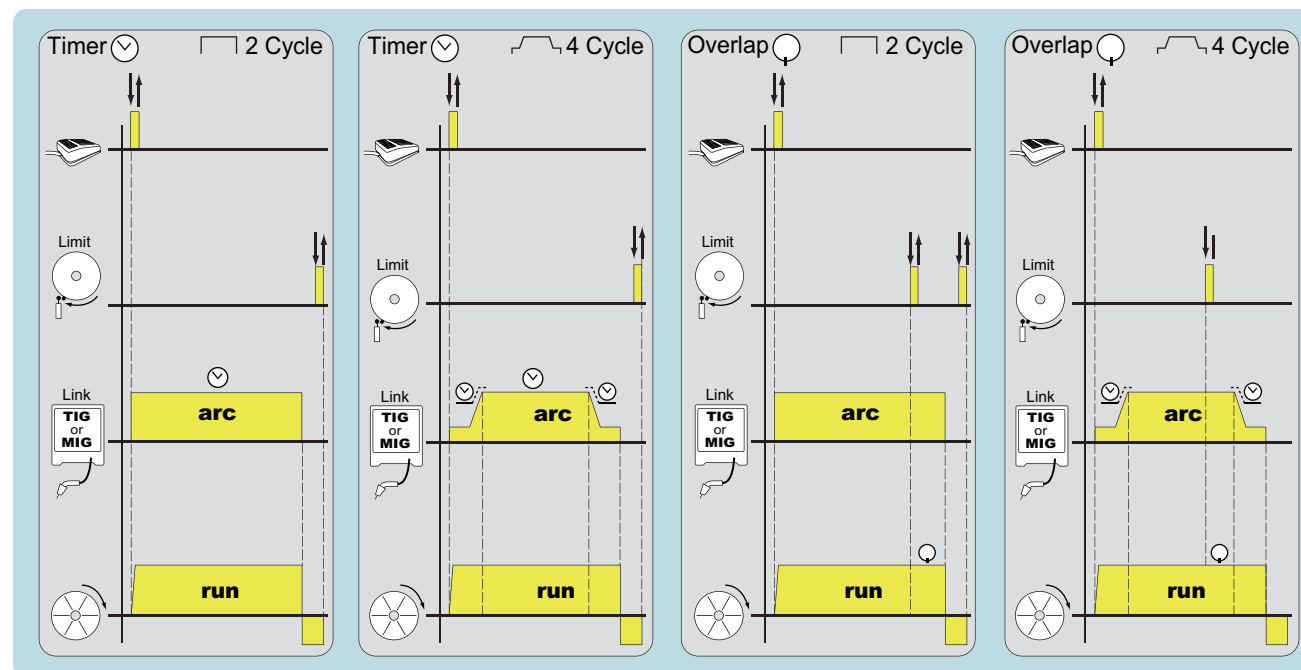
- Operation example



Specification / No.	BHPW34L70T1
Power	V1: AC 220V/12A/60HZ/1Ø V2 : AC 400V/10A/50HZ/1Ø
Permit the electric current	300A / 100%
Table Dia.	340mm.
Spindle Thru Hole	60mm.
Table speed	0.6 - 6.0 rpm.
Rotate load	200Kgs.
Rotate torque	200 Kg-cm
Workpiece Max. Dia	560mm.
Workpiece Max. Length	700mm.
Clamp cylinder strok(C)	125mm.
Clamp center hole	8 - 56mm.
Pressurize axis Dia.	35mm.
Over Lap timer(Fixing point)	0 - 99.9 sec (Digital display , unit : 0.1sec)
Timer (Fixing point)	0 - 999 sec (Digital display , unit :1sec)
Start / Crater arc tim	0 - 99.9 sec (Digital display , unit : 0.1sec)
Arc way of the welder	2 Cycle / 4 Cycle
Stop the brake	Magnetism brake
H.F. Protect	92%

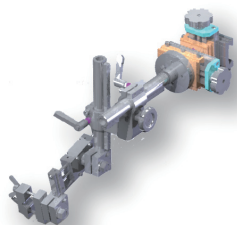
Orther Model

Model	Order No.	Workpiece Max. Length
HPW340-L35T1	BHPW34L35T1	350mm.
HPW340-L105T1	BHPW34L105T1	1050mm.



Standard Accessories

Q'TY:1



Model:HPT3

Name:Torch Stand

Use the purpose:

Torch mounts stroke:X:75mm. Y:100mm. Z:100mm.

Torch setting stroke:50mm.



OPTION



Model:HPR1M

Name:Manually idle roller

Use the purpose:

Support the workpiece Max. Dia.420mm.



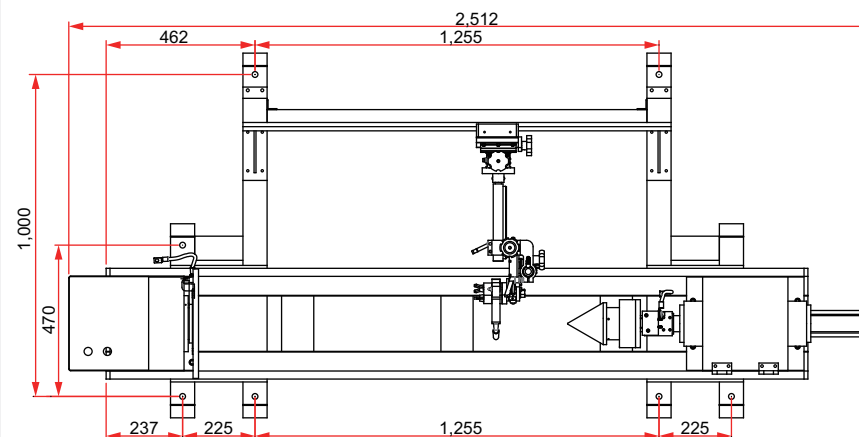
Model:TW-4RA

Name:TIG&PLASMA Weld cold wire feeder

Use the purpose:

Wire Dia:0.8 ~ 1.6mm

Please Consult TW-4RA Catalogues



UNIT:mm

HPW340-L70T1 Eccentric Load

